

LENGTH, O.A. 500'-1 1/2"
 LENGTH, B.P. (LLOYD'S) 484'-0"
 BEAM, MLD. 65'-9"
 DEPTH, MLD. 37'-0"
 DRAFT MLD. (DESIGNED) 29'-7 1/2"
 DEADWEIGHT.

STANDARD VACUUM TRANSPORTATION CO.
 CONSTRUCTION AND REPAIR DEPARTMENT
 26 BROADWAY, NEW YORK, U.S.A.
 SINGLE SCREW TURBINE TANKER
 500'-1 1/2" x 484'-0" x 65'-9" x 37'-0"
 GENERAL ARRANGEMENT
 APPROVED
 SCALE 1/16" = 1 FOOT.
 DRAWN BY V.M.S.
 CHECKED BY V.M.S.
 DATE 12/1/33
 FILE NO. 556-001.T.
 CORRECTED FOR CONTRACT JAN. 8 1934.

BOX NO 2

M/S "SOCONY VACUUM"

Misship Rection
M/S "SOCONY VACUUM"

BOX NO 2



© 2020

Lloyd's Register
Foundation

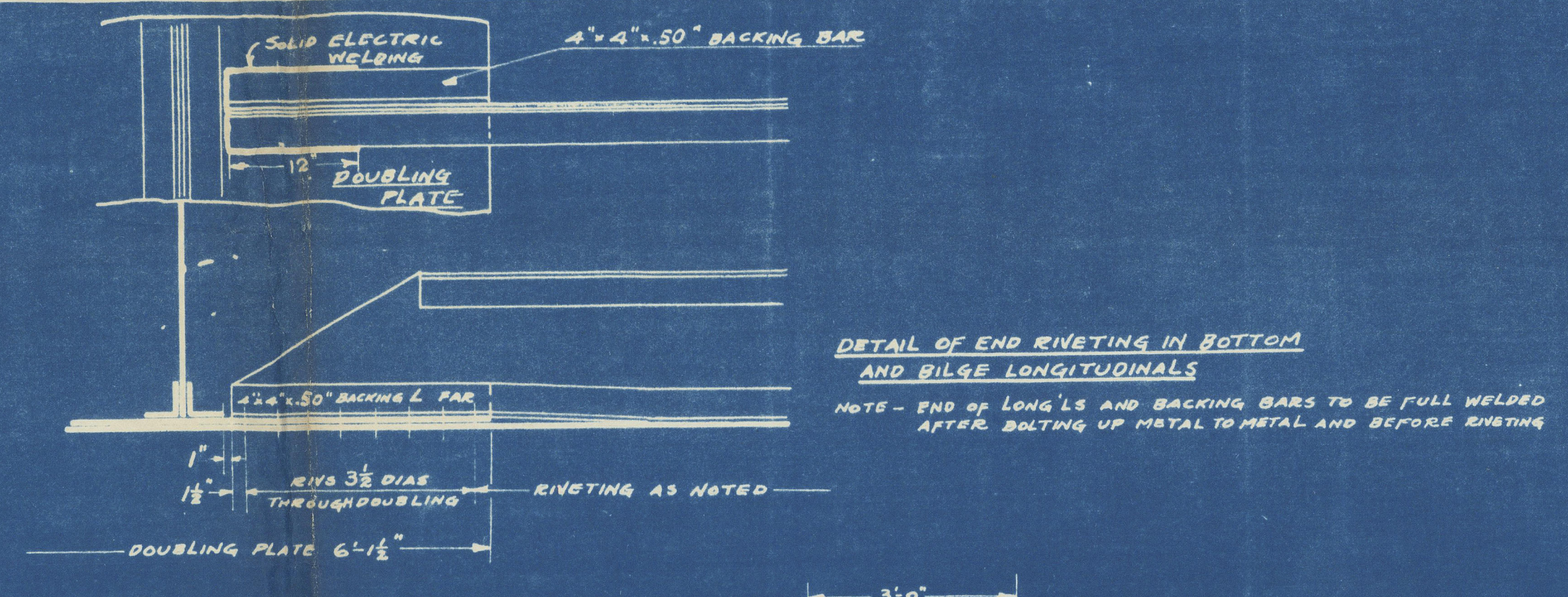
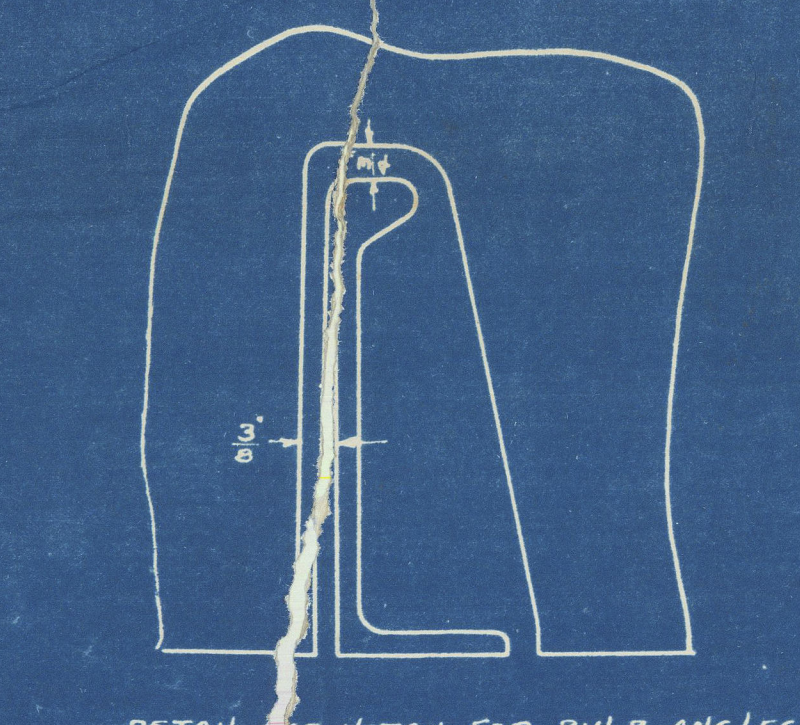
002114-002126-0087

W. Bennett



© 2020

Lloyd's Register
Foundation

[illegible]

LIBRARY
NEW YORK SHIPBUILDING COMPANY
CAMDEN, N. J., U. S. A.
BLUE PRINT ROOM

Print No. _____

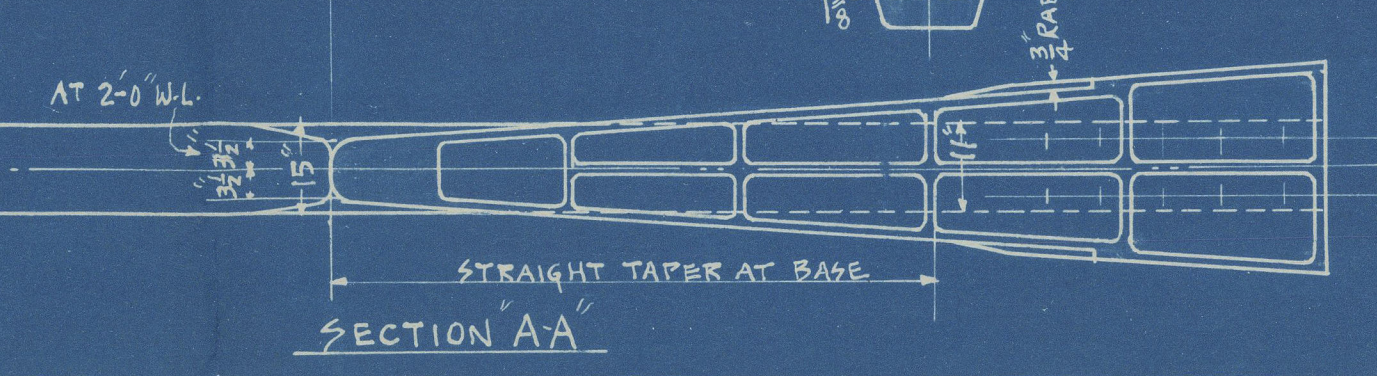
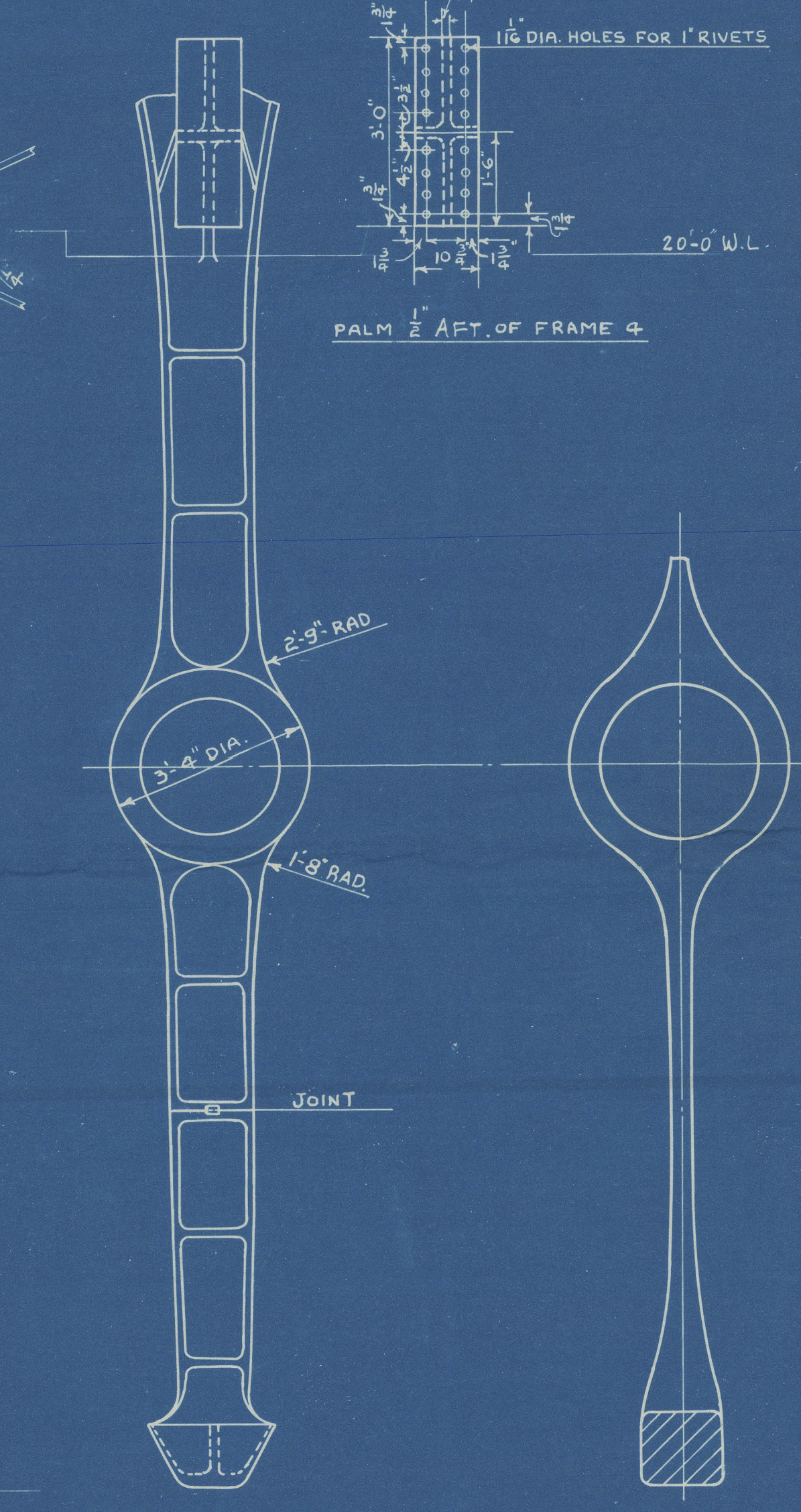
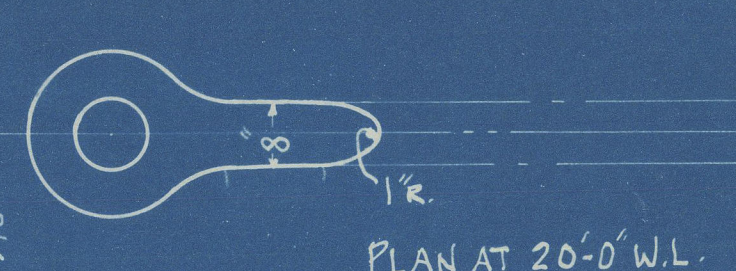
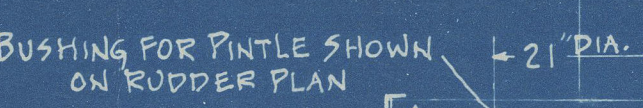
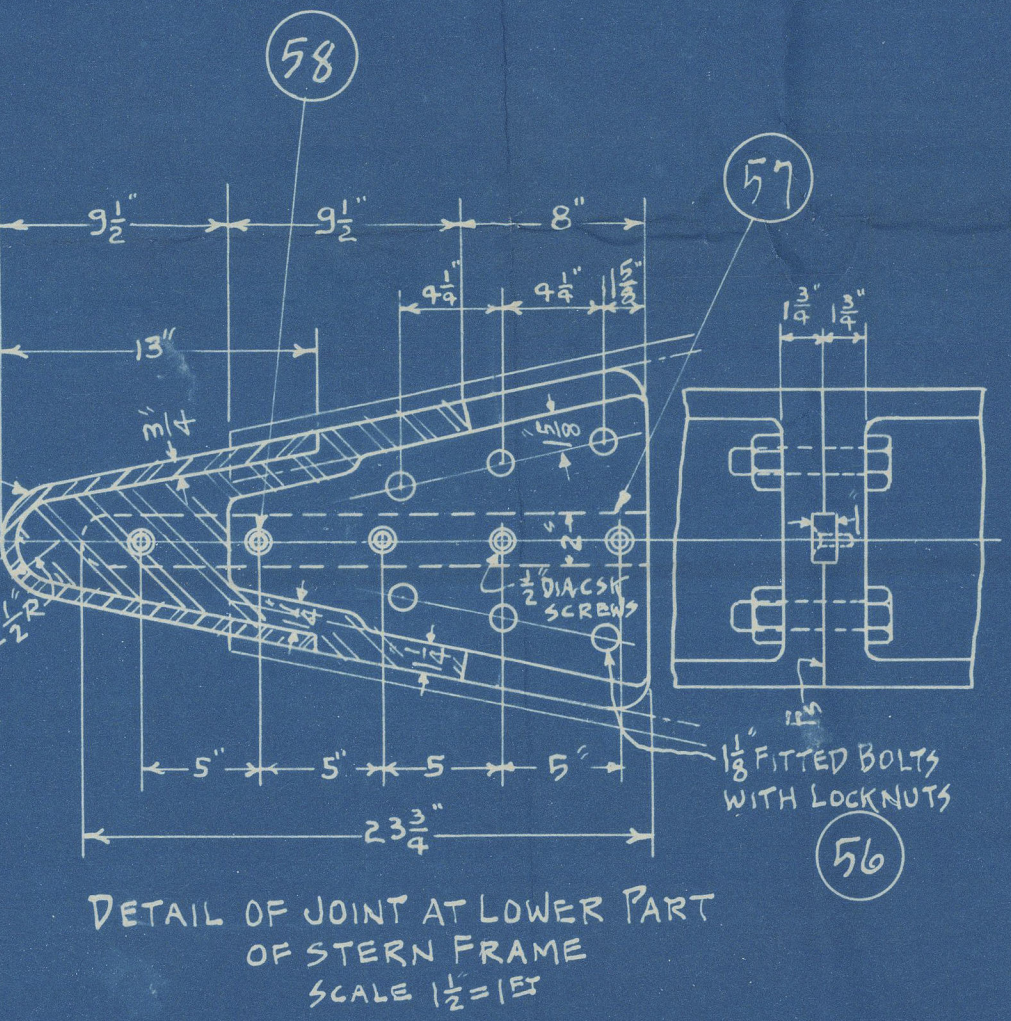
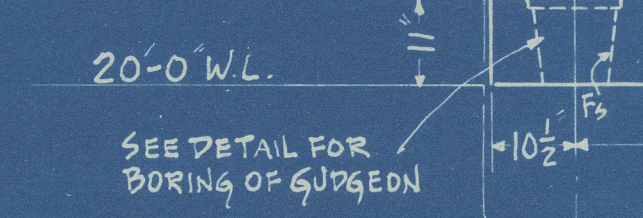
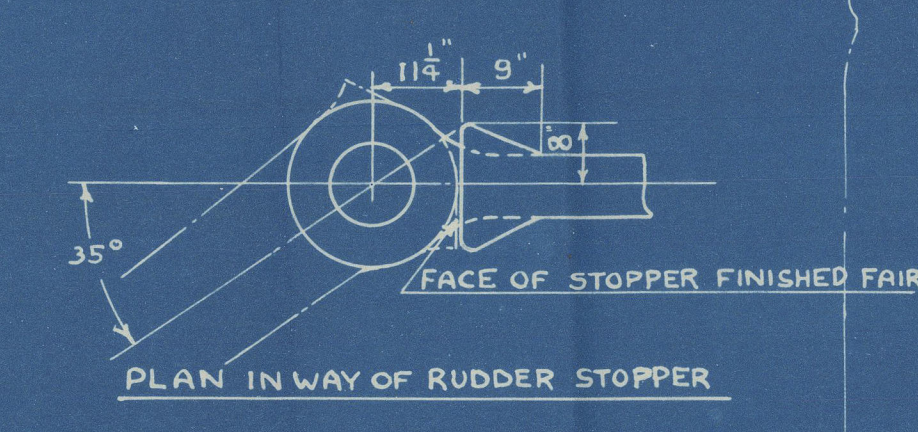
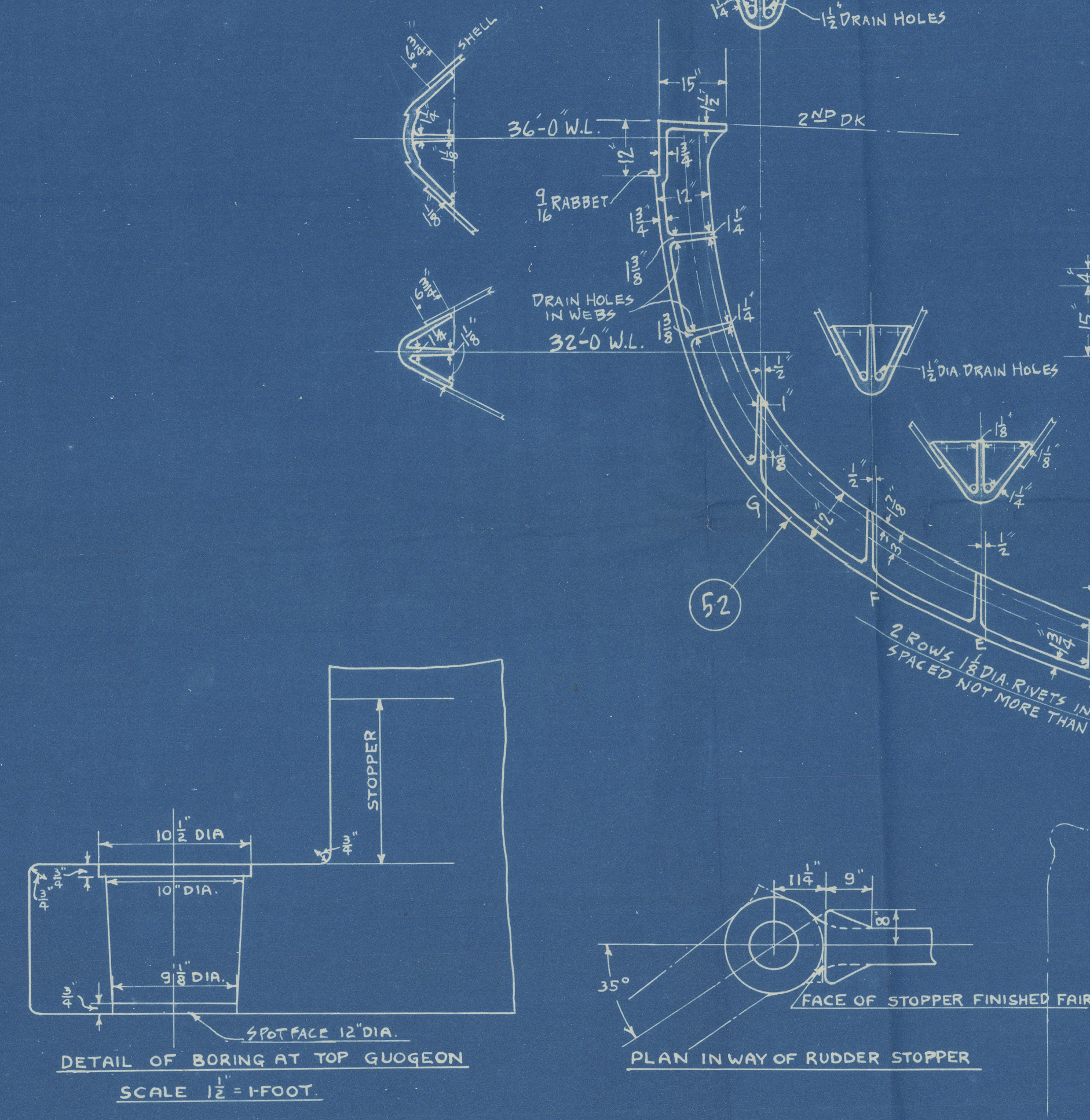
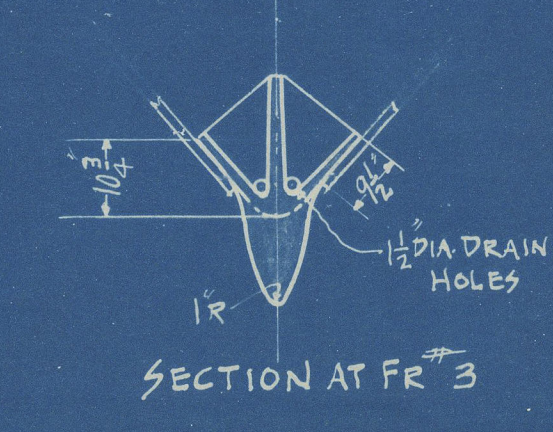
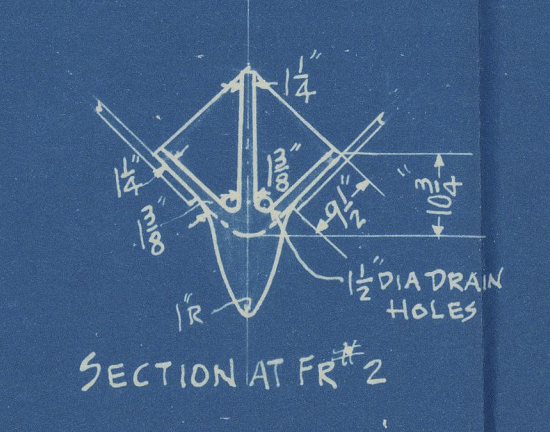
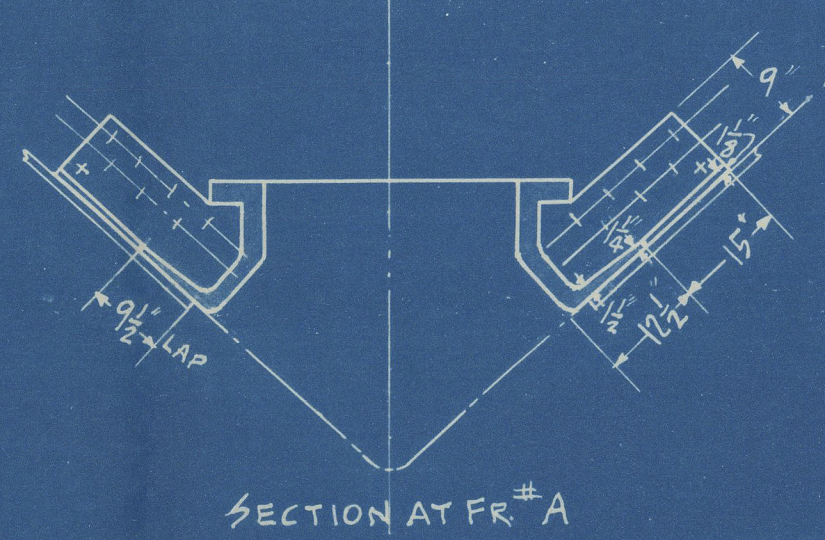
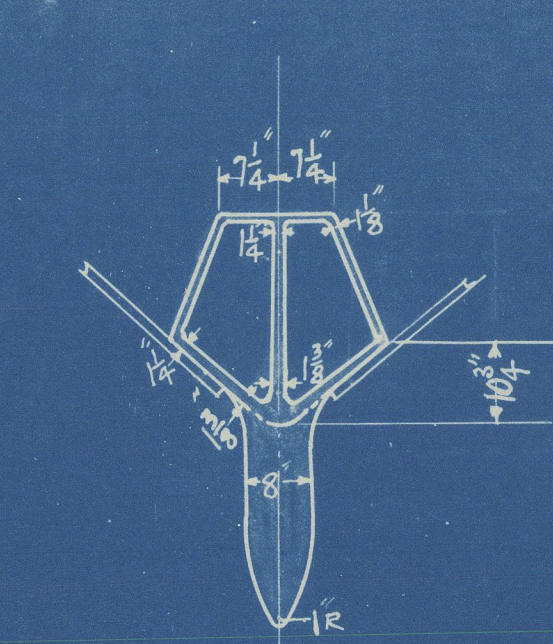
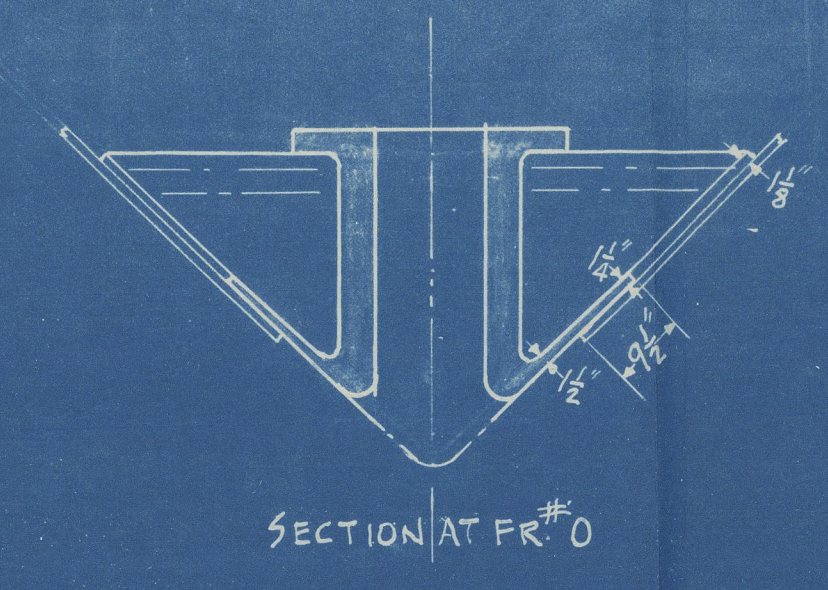
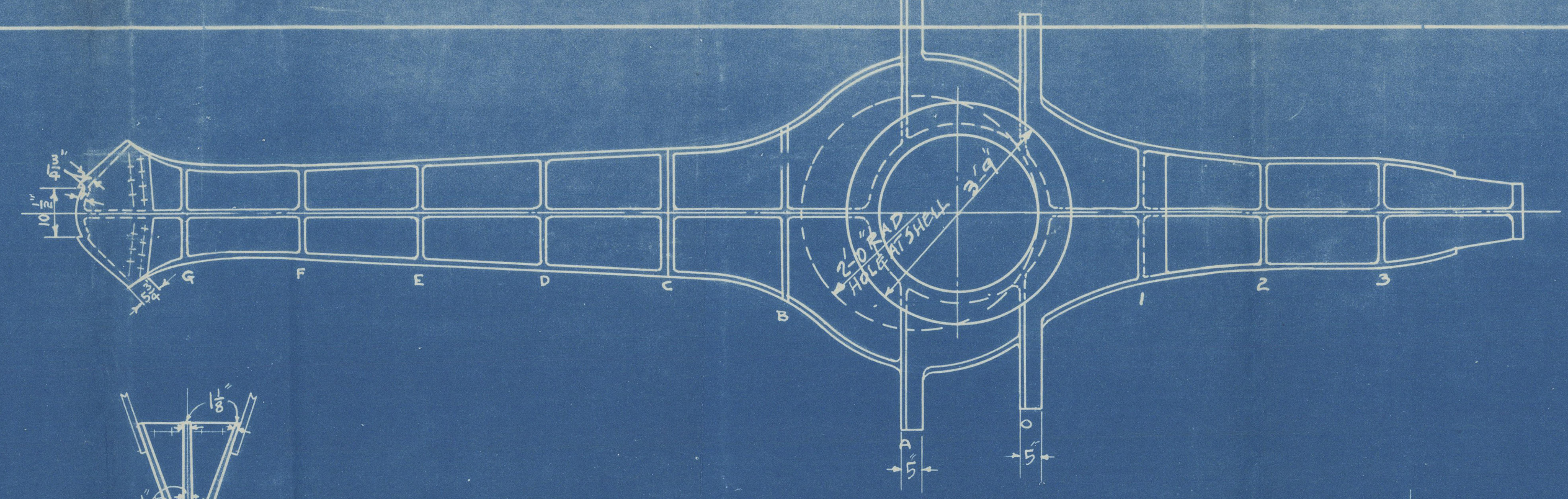
Made **18 JAN 1934**

For Dept. _____

002119-002126-0085

© 2020

Lloyd's Register
Foundation



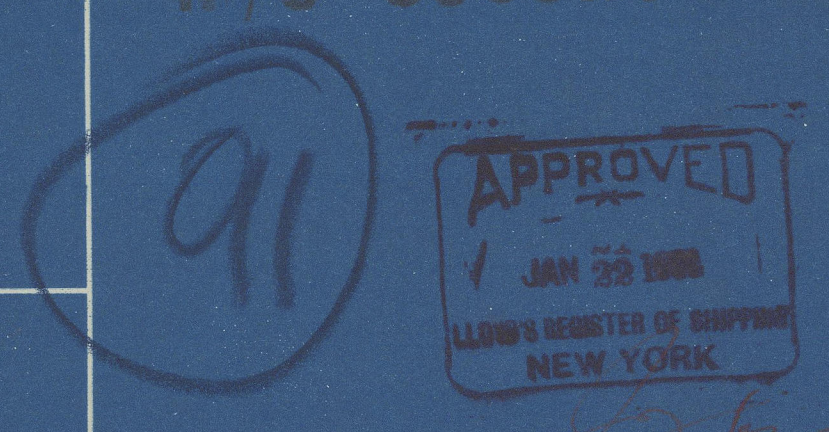
BILL OF MATERIAL FOR ONE SHIP						
CHG. NO.	NO. OF Pcs.	NAME	MATERIAL	PAT. OR DIE NO.	REMARKS	P.C. NO.
1	1	UPPER SECTION	C.S.		2650	52
1	1	MIDDLE SECTION	C.S.		21400	53
1	1	LOWER SECTION	C.S.		7800	54
1	1	JOINT PLATE	MED STL		19"x8'-0"x3/4"	55
6	6	1 1/2 DIA FITTED BOLTS	STEEL		5" LONG	56
1	1	KEY	STEEL		2x12 23 3/4 LONG	57
5	5	1/2 DIA C&HDS SCREWS	STEEL		1 1/2 LONG	58
8	8	ZINC PLATES	ZINC		6x12 1/2	59
32	32	3/8 DIA. HEX HD TAP BOLTS	STEEL		1 1/2 LONG FOR P.C. 59	60
						61

- NOTES
1. ALL MATERIAL TO BE MADE TO THE REQUIREMENTS OF THE AMERICAN BUREAU OF SHIPPING AND LLOYD'S REGISTER AND TO MEET THE APPROVAL OF INSPECTORS OF EACH SOCIETY
 2. CASTINGS TO BE THOROUGHLY ANNEALED
 3. PATTERNS TO BE MADE TO SUIT TEMPLATES FURNISHED BY MOLD LOFT
 4. HOLES FOR CONNECTIONS TO FLOORS AND SHELL PLATING TO BE DRILLED FROM TEMPLATES FURNISHED BY MOLD LOFT
 5. SECTIONS ARE SHOWN LOOKING AFT UNLESS OTHERWISE NOTED

ALTERATIONS			
NO.	SUBJECT	DATE	BY

BOX NO 3

A/S "SOCONY VACUUM"



PT. NO.	DEPT.	NO. Pcs.	PT. NO.	DEPT.	NO. Pcs.	PT. NO.	DEPT.	NO. Pcs.
1	STERN	1	2	STERN	1	3	STERN	1
4	STERN	1	5	STERN	1	6	STERN	1
7	STERN	1	8	STERN	1	9	STERN	1
10	STERN	1	11	STERN	1	12	STERN	1
13	STERN	1	14	STERN	1	15	STERN	1
16	STERN	1	17	STERN	1	18	STERN	1
19	STERN	1	20	STERN	1	21	STERN	1
22	STERN	1	23	STERN	1	24	STERN	1
25	STERN	1	26	STERN	1	27	STERN	1
28	STERN	1	29	STERN	1	30	STERN	1
31	STERN	1	32	STERN	1	33	STERN	1
34	STERN	1	35	STERN	1	36	STERN	1
37	STERN	1	38	STERN	1	39	STERN	1
40	STERN	1	41	STERN	1	42	STERN	1
43	STERN	1	44	STERN	1	45	STERN	1
46	STERN	1	47	STERN	1	48	STERN	1
49	STERN	1	50	STERN	1	51	STERN	1
52	STERN	1	53	STERN	1	54	STERN	1
55	STERN	1	56	STERN	1	57	STERN	1
58	STERN	1	59	STERN	1	60	STERN	1
61	STERN	1	62	STERN	1	63	STERN	1
64	STERN	1	65	STERN	1	66	STERN	1
67	STERN	1	68	STERN	1	69	STERN	1
70	STERN	1	71	STERN	1	72	STERN	1
73	STERN	1	74	STERN	1	75	STERN	1
76	STERN	1	77	STERN	1	78	STERN	1
79	STERN	1	80	STERN	1	81	STERN	1
82	STERN	1	83	STERN	1	84	STERN	1
85	STERN	1	86	STERN	1	87	STERN	1
88	STERN	1	89	STERN	1	90	STERN	1
91	STERN	1	92	STERN	1	93	STERN	1
94	STERN	1	95	STERN	1	96	STERN	1
97	STERN	1	98	STERN	1	99	STERN	1
100	STERN	1	101	STERN	1	102	STERN	1
103	STERN	1	104	STERN	1	105	STERN	1
106	STERN	1	107	STERN	1	108	STERN	1
109	STERN	1	110	STERN	1	111	STERN	1
112	STERN	1	113	STERN	1	114	STERN	1
115	STERN	1	116	STERN	1	117	STERN	1
118	STERN	1	119	STERN	1	120	STERN	1
121	STERN	1	122	STERN	1	123	STERN	1
124	STERN	1	125	STERN	1	126	STERN	1
127	STERN	1	128	STERN	1	129	STERN	1
130	STERN	1	131	STERN	1	132	STERN	1
133	STERN	1	134	STERN	1	135	STERN	1
136	STERN	1	137	STERN	1	138	STERN	1
139	STERN	1	140	STERN	1	141	STERN	1
142	STERN	1	143	STERN	1	144	STERN	1
145	STERN	1	146	STERN	1	147	STERN	1
148	STERN	1	149	STERN	1	150	STERN	1
151	STERN	1	152	STERN	1	153	STERN	1
154	STERN	1	155	STERN	1	156	STERN	1
157	STERN	1	158	STERN	1	159	STERN	1
160	STERN	1	161	STERN	1	162	STERN	1
163	STERN	1	164	STERN	1	165	STERN	1
166	STERN	1	167	STERN	1	168	STERN	1
169	STERN	1	170	STERN	1	171	STERN	1
172	STERN	1	173	STERN	1	174	STERN	1
175	STERN	1	176	STERN	1	177	STERN	1
178	STERN	1	179	STERN	1	180	STERN	1
181	STERN	1	182	STERN	1	183	STERN	1
184	STERN	1	185	STERN	1	186	STERN	1
187	STERN	1	188	STERN	1	189	STERN	1
190	STERN	1	191	STERN	1	192	STERN	1
193	STERN	1	194	STERN	1	195	STERN	1
196	STERN	1	197	STERN	1	198	STERN	1
199	STERN	1	200	STERN	1	201	STERN	1
202	STERN	1	203	STERN	1	204	STERN	1
205	STERN	1	206	STERN	1	207	STERN	1
208	STERN	1	209	STERN	1	210	STERN	1
211	STERN	1	212	STERN	1	213	STERN	1
214	STERN	1	215	STERN	1	216	STERN	1
217	STERN	1	218	STERN	1	219	STERN	1
220	STERN	1	221	STERN	1	222	STERN	1
223	STERN	1	224	STERN	1	225	STERN	1
226	STERN	1	227	STERN	1	228	STERN	1
229	STERN	1	230	STERN	1	231	STERN	1
232	STERN	1	233	STERN	1	234	STERN	1
235	STERN	1	236	STERN	1	237	STERN	1
238	STERN	1	239	STERN	1	240	STERN	1
241	STERN	1	242	STERN	1	243	STERN	1
244	STERN	1	245	STERN	1	246	STERN	1
247	STERN	1	248	STERN	1	249	STERN	1
250	STERN	1	251	STERN	1	252	STERN	1
253	STERN	1	254	STERN	1	255	STERN	1
256	STERN	1	257	STERN	1	258	STERN	1
259	STERN	1	260	STERN	1	261	STERN	1
262	STERN	1	263	STERN	1	264	STERN	1
265	STERN	1	266	STERN	1	267	STERN	1
268	STERN	1	269	STERN	1	270	STERN	1
271	STERN	1	272	STERN	1	273	STERN	1
274	STERN	1	275	STERN	1	276	STERN	1
277	STERN	1	278	STERN	1	279	STERN	1
280	STERN	1	281	STERN	1	282	STERN	1
283	STERN	1	284	STERN	1	285	STERN	1
286	STERN	1	287	STERN	1	288	STERN	1
289	STERN	1	290	STERN	1	291	STERN	1
292	STERN	1	293	STERN	1	294	STERN	1
295	STERN	1	296	STERN	1	297	STERN	1
298	STERN	1	299	STERN	1	300	STERN	1
301	STERN	1	302	STERN	1	303	STERN	1
304	STERN	1	305	STERN	1	306	STERN	1
307	STERN	1	308	STERN	1	309	STERN	1
310	STERN	1	311	STERN	1	312	STERN	1
313	STERN	1	314	STERN	1	315	STERN	1
316	STERN	1	317	STERN	1	318	STERN	1
319	STERN	1	320	STERN	1	321	STERN	1
322	STERN	1	323	STERN	1	324	STERN	1
325	STERN	1	326	STERN	1	327	STERN	1
328	STERN	1	329	STERN	1	330	STERN	1
331	STERN	1	332	STERN	1	333	STERN	1
334	STERN	1	335	STERN	1	336	STERN	1
337	STERN	1	338	STERN	1	339	STERN	1
340	STERN	1	341	STERN	1	342	STERN	1
343	STERN	1	344	STERN	1	345	STERN	1
346	STERN	1	347	STERN	1	348	STERN	1
349	STERN	1	350	STERN	1	351	STERN	1
352	STERN	1	353	STERN	1	354	STERN	1
355	STERN	1	356	STERN	1	357	STERN	1
358	STERN	1	359	STERN	1	360	STERN	1
361	STERN	1	362	STERN	1	363	STERN	1
364	STERN	1	365	STERN	1	366	STERN	1
367	STERN	1	368	STERN	1	369	STERN	1
370	STERN	1	371	STERN	1	372	STERN	1
373	STERN	1	374	STERN	1	375	STERN	1
376	STERN	1	377	STERN	1	378	STERN	1
379	STERN	1	380	STERN	1	381	STERN	1
382	STERN	1	383	STERN	1	384	STERN	1
385	STERN	1	386	STERN	1	387	STERN	1
388	STERN	1	389	STERN	1	390	STERN	1
391	STERN	1	392	STERN	1	393	STERN	1
394	STERN	1	395	STERN	1	396	STERN	1
397	STERN	1	398	STERN	1	399	STERN	1
400	STERN	1	401	STERN	1	402	STERN	1
403	STERN	1	404	STERN	1	405	STERN	1
406	STERN	1	407	STERN	1	408	STERN	1
409	STERN	1	410	STERN	1	411	STERN	1
412	STERN	1	413	STERN	1	414	STERN	1
415	STERN	1	416	STERN	1	417	STERN	1
418	STERN	1	419	STERN	1	420	STERN	1
421	STERN	1	422	STERN	1	423	STERN	1
424	STERN	1	425	STERN	1	426	STERN	1
427	STERN	1	428	STERN	1	429	STERN	1
430	STERN	1	431	STERN	1	432	STERN	1
433	STERN	1	434	STERN	1	435	STERN	1
436	STERN	1	437	STERN	1	438	STERN	1

LIBRARY
NEW YORK SHIPBUILDING COMPANY
CAMDEN, N. J., U. S. A.
BLUE PRINT ROOM

Print No. _____
Made 22 JAN 1934
For Dept. _____

002119-002126-0058



© 2020

Lloyd's Register
Foundation

- 7- ALL MATERIAL TO COMPLY WITH LLOYD'S TESTS & AMERICAN BUREAU OF SHIPPING.
- 8- INTERIOR SURFACES OF RUDDER GIVEN COATS OF BITUMINOUS SOLUTION & HEAVY COAT OF BITUMINOUS ENAMEL.
- 9- STEEL CASTINGS TO BE CAST ON END, & THOROUGHLY ANNEALED.
- 10- SPEED OF SHIP 14 KNOTS
- 11- AREA OF RUDDER FROM $\frac{1}{2}$ OF PINTLES TO BACK EDGE = 165 SQUARE FEET
- 12- AREA OF RUDDER FROM $\frac{1}{2}$ OF PINTLES TO LEADING EDGE = 47 SQUARE FEET.
- 13- CENTER OF AREA FROM $\frac{1}{2}$ OF PINTLES = 2.89 FT
- 14- RUDDER TO BE TESTED BY FILLING WITH WATER, 6 FT. HEAD.
- 15- RUDDER SIDE PLATES TO BE CAULKED WATERTIGHT.
16. PATTERN TO BE MADE TO SUIT TEMPLATES FURNISHED BY MOLD LOFT.
17. FINISHED LENGTH & MACHINING OF UPPER END OF RUDDER SPOK TO SUIT RUDDER BEARING. SEE DR 414-G11-

FINISHES

FR = MACH. FINISH ROUGH
FS = MACH. FINISH SMOOTH
B = BUFF
FG = FINISH GROUND
FF = FINISH FILE